
TABLE OF CONTENTS

1.0 PURPOSE	1
2.0 SCOPE	1
3.0 REFERENCED DOCUMENTS	1
4.0 DEFINITION OF TERMS	1
5.0 PERSONNEL SAFETY	1
6.0 TEST EQUIPMENT	2
6.1 RESISTANCE MEASUREMENT ELECTRODE(S)	2
6.2 STAINLESS STEEL PLATE	2
6.3 INSULATIVE SUPPORT SURFACE	2
6.4 RESISTANCE MEASUREMENT APPARATUS	2
6.5 SPECIMEN PREPARATION AND CONDITIONING	2
6.5.1 <i>Cleaning</i>	2
6.5.2 <i>Low Humidity Environment</i>	2
6.5.3 <i>Moderate Humidity Environment</i>	3
7.0 PRODUCT QUALIFICATION OF WORKSURFACES	3
7.1 RESISTANCE-TO-GROUNDABLE POINT	3
7.2 RESISTANCE POINT-TO-POINT	4
8.0 PRODUCT QUALIFICATION OF SHELVING	6
8.1 RESISTANCE-TO-GROUNDABLE POINT	6
8.2 RESISTANCE POINT-TO-POINT	9
9.0 PRODUCT QUALIFICATION OF MOBILE EQUIPMENT	10
9.1 RESISTANCE-TO-GROUNDABLE POINT	10
9.2 RESISTANCE POINT-TO-POINT	12
 ANNEXES	
Annex A (Informative): Additional Considerations	15
Annex B (Informative): Revision History of ANSI/ESD STM4.1-2017	16
 FIGURES	
Figure 1: Worksurfaces - Resistance-to-Groundable Point	4
Figure 2: Worksurfaces - Resistance Point-to-Point.....	5-6
Figure 3: Shelving - Resistance-to-Groundable Point	8
Figure 4: Shelving - Resistance Point-to-Point.....	10
Figure 5: Mobile Equipment - Resistance-to-Groundable Point	12
Figure 6: Mobile Equipment - Resistance Point-to-Point.....	14